S14F ULTRASONIC WATER METER Technical Description

Table of Contents

1	G	eneral description	3
	1.1	Structure of the meter	4
	1.2	Sealing	5
2	Sp	oecifications	7
	2.1	Metrological parameters	7
	2.2	Variants for supply	7
	The	meter can be supplied in following variants:	7
	- F(or water with temperature 070 °C (without temperature sensor)	7
		or water with temperature 0150 °C (with temperature sensor)	
	2.3	Electrical parameters	7
	2.4	Structural features	9
	2.5	Materials	9
	2.6	Errors	10
3	M	leter type and configuration	10
	3.1	Meter type	10
	3.2	Water meter configuration	11
	3.3	Communication modules	12
	3.4	Setup and Test service modes	13
	3.5	Tariffing	14
4	0,	verall dimensions	16
5	Pr	ressure losses	19
6	In	stallation	20
	6.1	Installation requirements	20
	6.2	Flow metering body location in a pipeline	21
	6.3	Requirements for straight line sections	
	6.4	Temperature sensor installation	
	6.5	Cabling	
	6.6	Commissioning	25
7	Ca	alculator	
	7.1	Performance of measurements	26
	7.2	Working modes of the meter	26
	7.3	Functions of the meter	27
	7.4	Processing errors	
	7.5	Indicator and keyboard	30
	7.6	Structure of Water Meter menu.	
	7.7	Main menu	
	7.8	Extra parameters	35
	7.9	Check (SETUP)	36
8	M	lanufacturer's warranty	40
9	U	tilization	40

1 General description

The ultrasonic water meters type S14F are designed to measure, memorise and display the volume at metering conditions of water passing through the measurement transducer in the sense of the Directive 2014/32/EU of the European Parliament and of the Council of the harmonisation of the laws of the Member States relating to the making available on the market of measuring instruments (implemented in Czech Republic by Government Order No. 120/2016 Coll.), as amended.

The ultrasonic water meters type S14F intended for metering cold potable and hot water, based on an ultrasonic transit-time principle. Ultrasonic waves are in turn transmitted downstream and upstream the flow; current volumetric water flow rate is measured based on the difference between the propagation times of said waves.

The meter is complete meter. It consists of measurement transducer with installed flow sensors, electronic calculating/indicating device and temperature sensor.

The temperature is measured by calibrated Pt1000 platinum temperature sensor. Calibration coefficients are entered into the calculator thus allowing to measure the temperature with very high accuracy. The meter can be supplied without temperature sensor (if temperature of water is up to 70 °C) or with one calibrated temperature sensor 5 mm in diameter. This temperature sensor is installed into the flow metering body (measurement transducer).

The measured volume is displayed in cubic meters (m³). Indicator displays 8 significant digits.

The indicator will never be turned off thus allowing to monitor operation of the meter and to take readings without pressing any pushbuttons.

Additional measured and displayed parameters (measurement units are shown in brackets) includes:

- flow rate (m³/h or l/h)
- accumulated volume (m³)
- accumulated mass (t).

The meter includes 4 tariff counters to accumulate data on the volume.

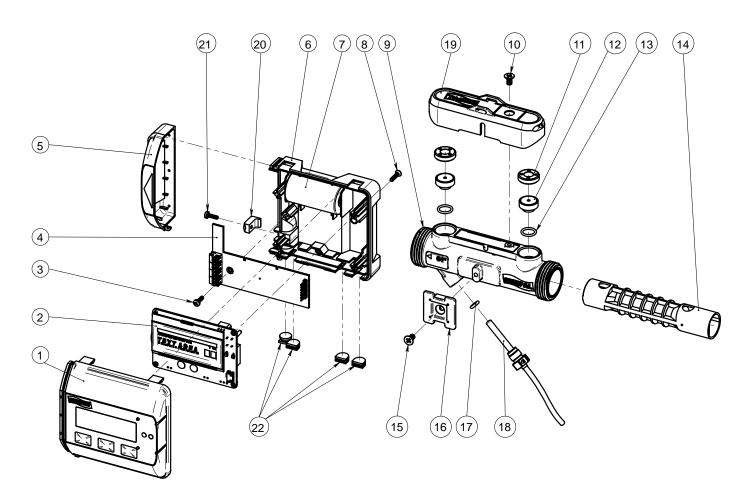
Power source of the meter - built-in lithium battery. Service life of such battery is 16 years.

The meter may be equipped (in the course of its manufacture) by an additional communication module extending communication ability of the meters (M-Bus, RS232...) thus allowing to connect two additional flow meters with output pulse signals to register water consumption.

Besides the built-in communication modules, data may be obtained from the meter through an iRDA head at the rate of 300 baud or 9600 baud. EN1434 A Mode and Sempal protocols are supported.

This technical description is intended for operating service units, installers and for verifying and testing organizations.

1.1 Structure of the meter

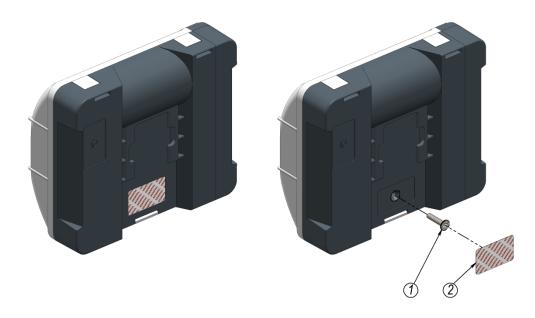


Item	Description	Item	Description
No.		No.	
1	Upper calculator cover	10	Screw fastening of the flow metering section cover
2	Printed board with electronics	11	Clamp of flow sensor
3	Screw fastening the communication module	12	Flow sensor
4	Communication module	13	Flow sensor sealing element
5	Side calculator cover	14	Measuring insert
6	Lower calculator cover	15	Screw fastening of the calculator holder
7	Battery	16	Calculator holder
8	Screw fastening the upper cover	17	Sealing element of temperature sensor
9	Flow metering body	18	Temperature sensor
		19	Flow metering body cover
		20	Fastener of cable for communication module
		21	Screw fastening of the cable for communication
			module

1.2 Sealing

1.2.1 Calculator sealing

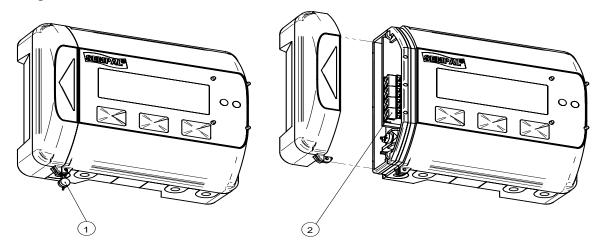
The upper cover of the calculator is connected with the lower one by means of three snaps that are not sealed. To seal the calculator a fastening screw is used, head of which is covered with a sealing sticker. If the screw is not removed, the calculator may be disassembled only by breaking the snaps.



1 – fastening screw; 2 – sealing sticker

If the snaps or the sealing sticker is damaged, the meter may not be used for billing and its warranty will become null and void.

The side cover providing access to communication module contacts will be sealed by an organization registering the instrument.



1 – lead sealing; 2 - contacts for the communication module connection

1.2.2 Electronic sealing of the calculator

As electronic sealing is used special key which is disconnected on opening the cover.

The fact of cover removing is displayed by the meter indicator. Such signal may be disabled only when you enter into Setup or Test mode.



Such text on the indicator evidences that the upper cover of the meter has been opened.

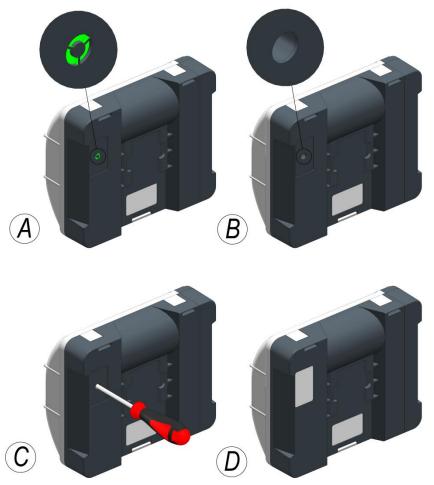
1.2.3 Transition to Setup and Test modes

Setup mode is used for initial setting of the instrument, while **Test** mode is used for its regular verifications.

Entering into **Setup** mode doesn't require the following instrument verification.

Transition to these modes will be carried out by depressing a special pushbutton located on the lover calculator cover.

After manufacture, this pushbutton is hidden under a solid plastic protecting element. Access to the pushbutton will be provided only if such protecting element is broken. Such protecting element will be glued with a sealing label after the check.



A – status of the protecting element after manufacture; B- status of the protecting element when broken; C – depressing the pushbutton; D – installed sealing sticker

2 Specifications

2.1 Metrological parameters

Temperature measurement range O: -49 °C ...+150 °C

Temperature sensors Pt1000 - EN60751, 2-wire fixed soldered connection

Rating of the characteristics As provided for in ISO 4064:2014

Accuracy class 2
Climatic environment class A, C

Type of	Permanent	Min. flow	Overload	Min. Cutoff	Flow	Pressure	Flow metering	Length
flow	flow rate,	rate,	flow		rate	loss,	body connection	
metering	Q3	Q1	rate,		limit	∆p@Q3		
body			Q4					
	[m³/h]	[m ³ /h]	[m ³ /h]	[m³/h]	[m ³ /h]	[bar]		[mm]
DN15A	1.6	0.016	2	0.003	5	0.17	G ¾ B	110
DN20A	1.6	0.016	2	0.003	5	0.1	G 1 B	130
DN25A	4	0.04	5	0.007	10	0.12	G 1 ¼ B	160
DN32A (B)	16	0.16	20	0.05	30	0.09	Flange Ø84 mm	180
DN32C (D)	16	0.16	20	0.05	30	0.09	M48x2	180
DN40A (B)	40	0.4	50	0.08	80	0.25	Flange Ø98 mm	200
DN40C	40	0.4	50	0.08	80	0.25	G 2 B	200
DN50A	63	0.63	78.8	0.13	80	0.22	Flange Ø122 mm	180
DN65A (B)	100	1.0	125	0.20	270	0.17	Flange Ø144 mm	200
DN80A	160	1.6	200	0.32	390	0.11	Flange Ø155 mm	210
DN100A	250	2.5	312.5	0.50	610	0.09	Flange Ø184 mm	230

2.2 Variants for supply

The meter can be supplied in following variants:

For water with temperature 0...70 °C (without temperature sensor)

For water with temperature 0...150 °C (with temperature sensor)

2.3 Electrical parameters

Calculator

Error of flow rate Maximum permissible error for the lower flowrate zone is ±5%

measurement Maximum permissible error for the upper flowrate zone is

 $\pm 2\%$ for water having a temperature ≤ 30 °C $\pm 3\%$ for water having a temperature > 30°C

Indicator Consists of two areas:

Main LCD – 8 significant digits. It is operated permanently. Menu line: a text line. It is operable only during the navigation

through menu.

Flow rate measurement

units

m³/h or l/h

Archiving 1680 hours (70 days), 500 days, 36 months, 16 years.

User actions log – 100 entries

Clock/Calendar	Real time clock (clock deviation does not exceed 3 seconds a day); calendar with consideration of leap years, summer/winter time, accounting month commencement date
Data exchange through iRDA optical port	 EN1434 protocol for iRDA, mode A with CRC (read only) Sempal protocol—reading and configuring
Communication modules	 wired M-Bus. Load: 1 unit (1.5 mA). EN 1434-3, EN 13757-2 and EN 13757-3. Transfer rate may be selected from the sequence: 300, 600, 1200, 2400, 4800 and 9600 baud. RS232. Transfer rate is 9600 baud, 8 bit, parity check – none, 1 stop bit. Sempal protocol. pulse signal outputs. Two passive pulse signal outputs. Maximum frequency is 100 Hz. Weight of a pulse and data to be transferred are adjustable.
Pulse signal inputs	Pulse signal inputs (up to 2 inputs) may be used only that the communication module is available. Such inputs are used to measure water volumes by meters with electrically isolated outputs. The loading resistance of 680 kOhm is connected with +3 V. Maximum pulse signal frequency is 1 Hz.
Electromagnetic compatibility	Meets requirements of EN1434, class C
Power supply voltage	$3.6^{+0.1}_{-0.3} \text{ B}$
Temperature measurement	
Pt1000, two-wire connection; cable length is 1.15 m, unless the latter temperature sensor is built into flow metering section	
Measurement range	-49 °C+150 °C
Battery	3.6 V DC, 1 lithium cell of C size
Replacement interval	16 years ¹⁾ More frequent replacement may be needed when communication modules are used or data are read frequently or when the meter is used at a high temperature
Lithium content	2.5 g
 □ integration period 4 seconds □ duration of menu navigation - 5 m □ Reading the hourly archive 1 times 	e per hour (via one of the extension units) per minute (via one of the expansion units)

2.4 Structural features

Climatic Environment class

	Ingress	Ambient	Classification with respect to	
	protection	temperature	environment	
Calculator	IP65	555 °C	Non-condensed humidity	Indoors
Flow metering section (assembled)	IP68	555 C	Condensed humidity	Indoors

Water temperature 2...150 °C If the water temperature is below 15°C or above 90°C,

installation of the calculator on a wall will be

obligatory requirement (to avoid moisture condensing

and calculator overheating, respectively).

Storage temperature -25...+60 °C

Operating pressure 16 bar
Testing pressure 25 bar

Cable length to flow metering body 1 m (cannot be disconnected)

C

Cable length to temperature sensor 1.15 m, 2 m, 3 m (cannot be disconnected)

2.5 Materials

Wetted parts

For DN15...DN25:

Flow metering body CW617N

Flow sensor PEEK+30%GF

Sealing elements EPDM

Flow metering body ABS+PC

cover, calculator, wall installation fixtures

Cables Cable:

Silicone + PTFE

For DN32 and more:

flow metering body AISI 304

flow sensor PEEK+30%GF

sealing elements EPDM

Flow metering body

cover, calculator, wall

installation fixtures

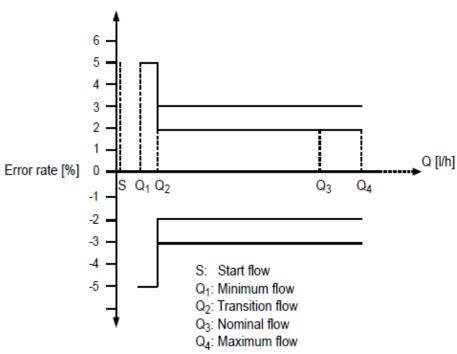
Cables Cable:

Silicone +

ABS+PC

PTFE

2.6 Errors



Accuracy

MPE (maximum permissible error)

MPE according to OIML R49

Meter approved 0.1...30 °C

 \pm 5 % in range Q1 \leq Q < Q2

 \pm 2 % in range Q2 \leq Q \leq Q4

At 30 °C < t < 150 °C

 \pm 5 % in range Q1 \leq Q < Q2

 \pm 3 % in range Q2 \leq Q \leq Q4

3 Meter type and configuration

S14F -

3.1 Meter type

The meter type are indicated on the upper cover of the calculator and may not be changed.

Flow metering section (body)								
DN	Connection	Installation length						
		[mm]						
DN15	Thread G ¾ B	110	015A					
DN20	Thread G 1 B	130	032A					
DN25	Thread G 1 ¼ B	160	025A					
DN32	Flange ∅ 84 mm	180	032A					
DN32	Thread M48x2	180	032C					
DN40	Flange ∅ 98 mm	200	040A					
DN40	Thread G 2 B	200	040C					
DN50	Flange ∅ 122 mm	180	050A					
DN65	Flange ∅ 144 mm	200	065A					
DN80	Flange ∅ 155 mm	210	080A					
DN100	Flange ∅ 184 mm	230	100A					
	DN15 DN20 DN25 DN32 DN32 DN40 DN40 DN40 DN50 DN65 DN80	DN Connection DN15 Thread G ¾ B DN20 Thread G 1 B DN25 Thread G 1 ¼ B DN32 Flange Ø 84 mm DN32 Thread M48x2 DN40 Flange Ø 98 mm DN40 Thread G 2 B DN50 Flange Ø 122 mm DN65 Flange Ø 144 mm DN80 Flange Ø 155 mm	DN Connection Installation length [mm] DN15 Thread G $\frac{3}{4}$ B 110 DN20 Thread G 1 B 130 DN25 Thread G 1 $\frac{1}{4}$ B 160 DN32 Flange \emptyset 84 mm 180 DN32 Thread M48x2 180 DN40 Flange \emptyset 98 mm 200 DN40 Thread G 2 B 200 DN50 Flange \emptyset 122 mm 180 DN65 Flange \emptyset 144 mm 200 DN80 Flange \emptyset 155 mm 210					

An example of the meter type: S14F - 032A

3.2 Water meter configuration Configuration will be shown in the menu line on the instrument indicator. □-1 \Box - \Box 1 □ -Communication module (3.3) Not installed 00 RS232 10 M-Bus 20 2 pulse signal outputs 30 Pulse inputs in the communication module No pulse inputs 0 Pulse inputs are available 1 **Number of temperature sensors** 1\0 Integration periodicity (3.3.1) Integration period, s Flow rate measurement period, s 2 0.5 1 4 1 2 8 1 3 2 16 4 32 4 5 Flow rate units system (3.3.2) m³/h 1 I/h Tariffing (3.3.3) Not used 0 Q (flow rate) 2 T1 (temperature) 4 Time 6 Region code (3.3.4)

The meter are configured when put into operation by means of SmpSetup program (operable in Windows 7 and higher) or from the instrument keyboard. Any configuration can be changed only when the instrument is in **Setup** mode.

Ukraine

Russian English

Interface language (3.3.5)

3.3 Communication modules

The Communication module is installed in the course of instrument manufacture and cannot be changed by the user.

Pulse inputs

Each of communication modules may be delivered either with pulse signal inputs or without them.

The meter will support up to 2 pulse signal inputs. Each of the inputs may be connected with an additional water meter with pulse signal outputs, for which the volume will be accumulated.

Parameters of pulse signal inputs:

Pulse signal input class according to EN1434	IB
Maximum pulse repetition rate	1 Hz
Pulse duration	≥ 100 ms
Loading resistor (boosting to 3 V voltage)	680 kOhm

Must be used only with electrically isolated contacts

Communication module RS232

It uses TxD, RxD and GND signals

Port parameters:

Dara transfer speed	9600 baud
Data length	8 bit
Parity check	None
Stop bit	1
Protocol used	Sempal

M-Bus communication module

Load 1 unit (1.5 mA)

Data length 8 bit
Parity check Even
Stop bit 1

Speed 300, 600, 1200, 2400, 4800, 9600 baud

Addressing Primary and secondary

Module of pulse signal outputs

Parameters of outputs:

Output class according to OB

EN1434

Pulse length 4 ms
Max frequency 100 Hz
Max voltage 30 V
Incorporation resistance 4 Ohm

3.3.1 Integration periodicity

Integration periodicity determines the time interval to calculate volume, thermal energy content and information updating on the indicator.

Periodicity of the flow rate measurement will depend on the integration periodicity.

Temperature measurement periodicity is always equal to 32 seconds.

3.3.2 System of flow rate units

The meter will always measure the flow rate in m³/h, while conversion to any other units will be made for indication purposes only.

Volume will always be displayed in m³.

Number of digits displayed on the indicator will depend upon the selected measurement units.

Total number of significant digits of the indicator will always be equal to 8. Only the number of figures after the decimal point will be changed:

	Number of digits (figures after decimal point)				
Q3, m³/h	m³	l/h	m³/h		
1.6	3	0	3		
2.5	3	0	3		

Temperature will always be 0.01°C.

3.3.3 Tariffing

The instrument is provided with 4 tariff cells. Depending on the tariffing mode, different parameters will be stored in T1...T4 cells. Regardless of the mode, the tariffed value will be accumulated in any case in the basic adder and will additionally be accumulated in tariff counters. The tariffing will be described in more details below (clause 3.5).

3.3.4 Region code

The region code determines initial settings of time zone, usage of summer time ...

3.3.5 Interface language

The interface language will determine the language of inscriptions on the instrument and language of the instrument menu.

3.4 Setup and Test service modes

The meter has two service modes: **Setup** and **Test**

Setup mode will be used for initial setting of the instrument, while **Test** mode will be used for periodical verifications of the instrument.

These modes may be accessed by means of a special covered pushbutton placed on the rear instrument cover. When the instrument leaves the production line, said pushbutton is covered with a plastic protecting element to be broken if access to the pushbutton is needed. Further, this hole will be covered with a special sealing sticker.

To enter into **Setup** mode, you have to depress the pushbutton and hold it depressed for 5-15 seconds. The indicator during such operation will display

SELUP

If you release the pushbutton during the above-mentioned time interval, the instrument will switch over to **Setup** mode

If the pushbutton will be held depressed for another time interval (from 15 to 30 seconds), message on the indicator will be changed as follows:

E E S E

On release the pushbutton during the above-mentioned time interval, the instrument will switch over to **Test** mode

If you continue to hold the pushbutton depressed, the indicator will be switched to the standard display mode and operating mode of the instrument will not change.

Configuration of the meter will be set before registration of the meter. Configuration can be set only in **Setup** mode.

When the meter leaves the production line, a special transport mode is set. This mode is equivalent to **Setup** mode, but unlike it, flow rate and temperature will be measured once every 60 seconds. The indicator is switched off and will be switched on when any pushbutton will be depressed.

3.5 Tariffing

The instrument has 4 tariff counters. Each tariff counter includes an adder (T1... T4) and a threshold (TT1... TT4). Logics of their operation depend on the type of the selected tariffing mode.

Regardless of the tariffing type, data is **ALWAYS** accumulated in the basic adder and is **additionally** summed in tariff adders in the events when a condition for relevant tariff is met.

Threshold values is set in the same units that are used to display data on the indicator.

3.5.1 Tariffing mode 0

When such mode is set, no tariffing will be carried out.

3.5.2 Tariffing mode Q (code 2 in configuration)

Volumetric flow rate is analyzed.

Tariff counters will accumulate volume.

q ≤ L1	Basic register only
L1 < q ≤ L2	Basic register and T1
L2 < q ≤ L3	Basic register and T2
q > L3	Basic register and T3
q < qi	Basic register and T4. Values when the flow rate is below <i>qi</i> but exceeds the sensitivity threshold will be added here

L1<L2<L3

3.5.3 Tariffing mode T1 (code 4 in configuration)

Water temperature is analyzed

Tariff counters will accumulate volume.

t ≥ L1	Basic register only
L2 ≤ t < L1	Basic register and T1
L3 ≤ t < L2	Basic register and T2
L4 ≤ t < L3	Basic register and T3
t < L4	Basic register and T4

L1>L2>L3>L4

3.5.4 Tariffing mode *Time* (code 6 in configuration)

Tariffing is made depending on the time of the day *Tariff counters will accumulate volume.*

Tariff threshold contain time of the day: hours and minutes

L1 ≤ time < L2	Basic register and T1
L2 ≤ time < L3	Basic register and T2

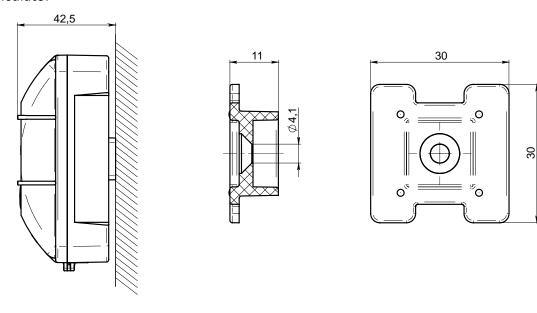
L3 ≤ time < L4	Basic register and T3
L4 ≤ time or time < L1	Basic register and T4

L1<L2<L3<L4

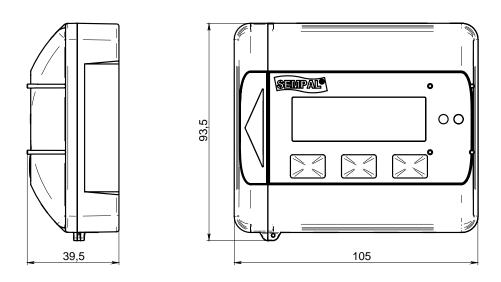
If some of the thresholds are not defined and if time is in interval between maximal threshold and TT1, then accumulation are produced in main register and T4. For example, if L3 and L4 are not defined, then if time exceeds L2 or less L1, accumulation will be in T4.

4 Overall dimensions

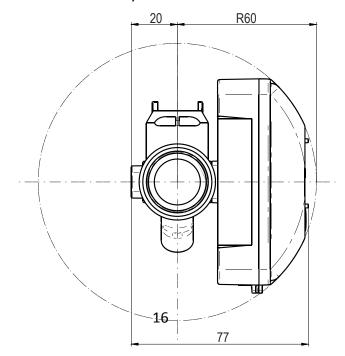
Calculator

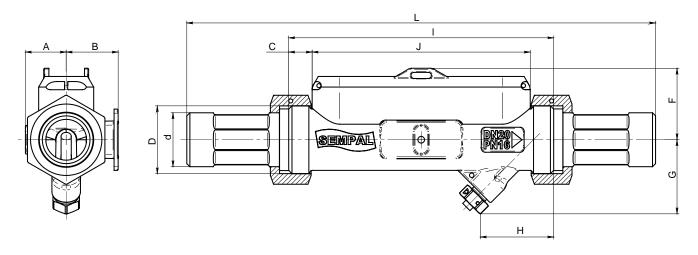


Wall mounting



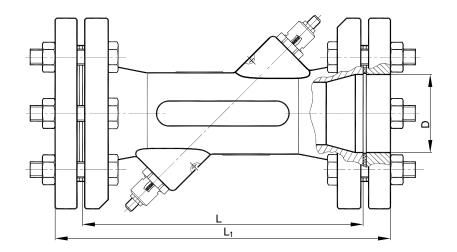
Calculator installation onto flow meter body

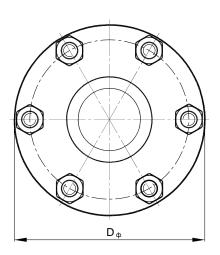




DN	D	d	Α	В	С	F	G	Н	J	L	- 1
						r	nm				
15	G ¾ B	G1/2	20	25.5	11.5	35	36	36	107	180	110
20	G 1 B	G3/4	20	25.5	11.5	32.5	33	30	87	200	130
25	G 1 ¼ B	G1	24	29.5	16	39	40	40	128	260	160

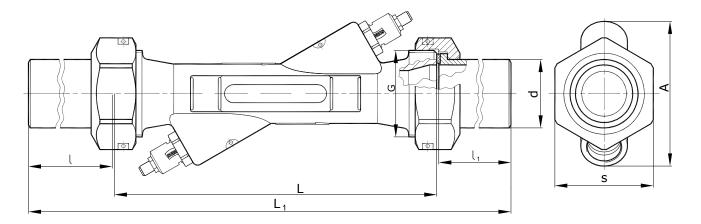
Flow meter body DN32...DN100 (with flanges)





DN	L	L1	D	Dφ		
		mm				
32	180	212	32	84		
40	200	232	40	98		
50	180	230	50	122		
65	200	250	65	144		
80	210	260	80	155		
100	230	280	100	184		

Flow meter body DN32...DN40 (with thread)

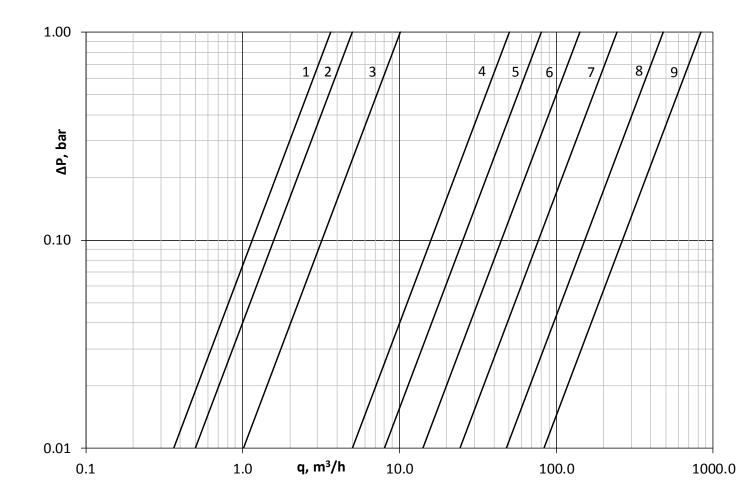


DN G		L	L1	I	l1	d	S	Α	
DIN	G	mı			nm				
32	M48x2	180	662	320	160	38	55	79	
40	G2"-A	200	802	400	200	31	70	85	

5 Pressure losses

Pressure losses in flow metering section depend on the flow rate as a quadratic loss function. Pressure loss graph is shown below.

Flow metering section type in the type designation	ΔP @ qp [bar]	Designation on the graph
015A	0.17	1
020A	0.09	2
025A	0.12	3
032 (A, B, C, D)	0.09	4
040 (A, B, C)	0.25	5
050A	0.07	6
065 (A,B)	0.17	7
080A	0.11	8
100A	0.09	9



Pressure losses graphs

6 Installation

6.1 Installation requirements

Prior to the meter installation, the system must be flushed to remove big pieces of iron scale, stones and the like. Flushing must be made with a repair insert.

Only new sealing elements included into the delivery set must be used for flow metering section installation.

Before tightening the screw connections to make sure that progress is sufficient to seal the thread To facilitate maintenance of the meter, it is advisable to install ball cocks before and after the meter.

Operating conditions

Ambient temperature 5...55 °C (indoors installation)

The temperature must not exceed 30 °C for maximum lifetime of the

battery

Water temperature 2...150 °C when the calculator is installed on a wall

15...90 °C when the calculator is installed onto the flow metering body

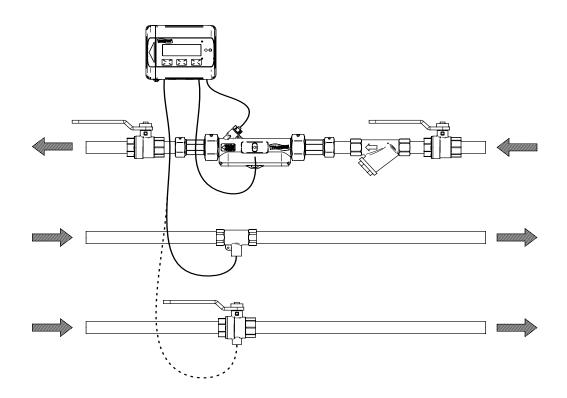
Pressure in the system 1...16 bar

There is no necessity in straight line sections before or after DN15...25 flow metering bodies under normal operating conditions.

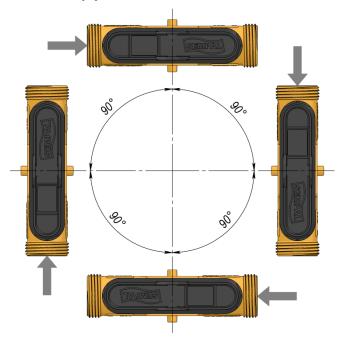
Warning! Installation of strainer before DN15...25 meters is obligatory.

Maintenance

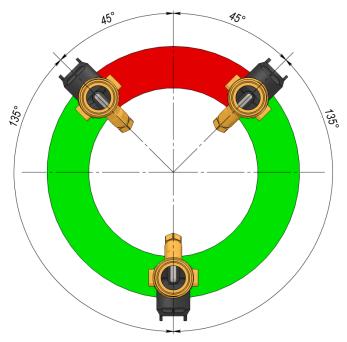
Once the meter is installed, any welding operations or meter freezing is not allowed. The meter must be removed prior to any welding operations.



6.2 Flow metering body location in a pipeline



Flow metering body may be installed vertically, horizontally or at any arbitrary angle. While installing flow metering body in downward flow its outlet pressure should be not less than 1 bar.

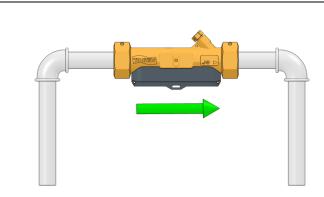


Flow metering body must be turned 45° and more degrees. Vertical installation or installation with the turn angle less than 45° is not allowed.

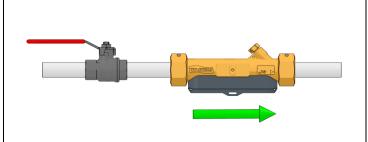
6.3 Requirements for straight line sections

For DN15...25 meters installation of straight line sections before and after the flow metering body are not required.

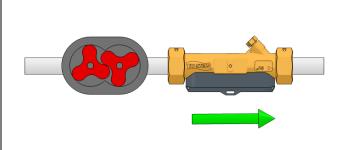
Such straight line sections are required only in the case of strong flow disturbance in front of flow metering body. Such disturbances may be caused by a pump, double bend in different planes, availability of shutoff fittings (fully opened full-bore ball cock excluded).



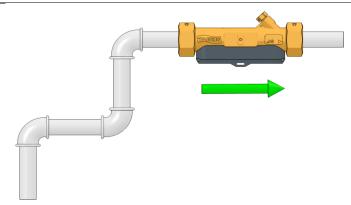
Installation at the highest point of the system is not allowed



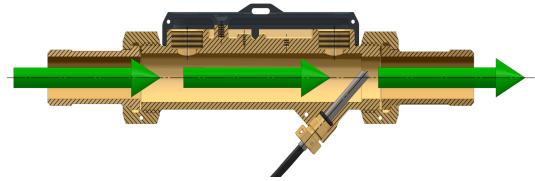
Installation after the valve at a distance shorter than 5D is not allowed (fully opened full-bore ball cock excluded).



Installation after the pump at a distance shorter than 5D is not allowed



Installation at a distance shorter than 5D to a double bend is not allowed



For DN > 25 meters there are following requirements to straight line sections:

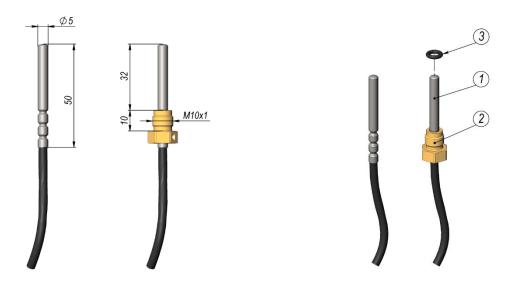
Flow disturbance	Straight lin	e section
Flow disturbance	inlet	outlet
Reducing diameter with angle not more than 20 °	5 DN	3 DN
90 °-bend	7 DN	3 DN
Valves* or two 90 °-bends in perpendicular surfaces	10 DN	3 DN
Pump	15 DN	3 DN

Примечание:

* Ball valve (should be completely open or completely closed) is classified as pipeline section with nominal DN.

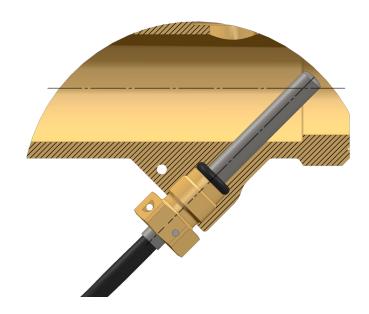
Inside diameter of straight line section should differ from nominal value DN not more than ±5%.

6.4 Temperature sensor installation

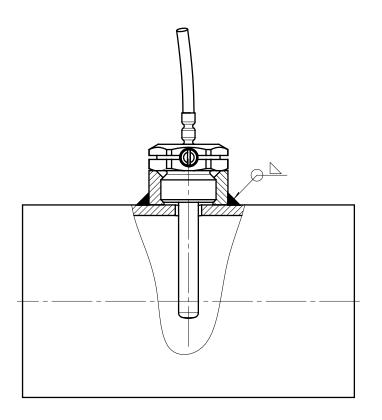


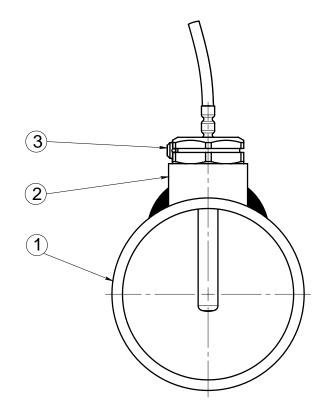
1 – temperature sensor; 2 – Temperature sensor holder; 3 – Sealing ring

For DN15...25 installation of temperature sensor is provided by design inside flow metering body as illustrated on Figure.

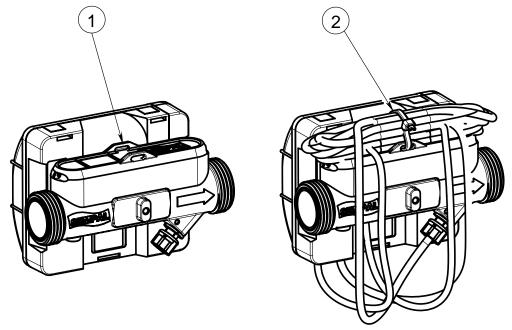


For DN32...100 meters installation of temperature sensor is provided by sleeve (pos.3) and welded boss (pos.2) of corresponding dimension, which are included in delivery set. Welding of boss to the pipeline (pos.1) is carried out at installation place.



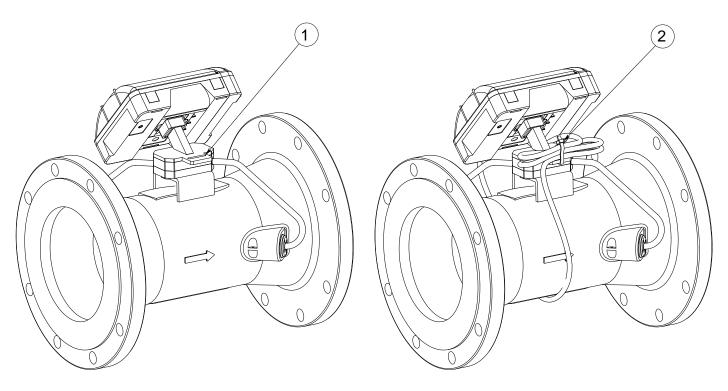


6.5 Cabling



Cabling for DN15...25

- 1 cabling place
- 2 plastic clamp from meter's delivery set



Cabling for DN32...100

- 1 cabling place
- 2 plastic clamp from meter's delivery set

6.6 Commissioning

After installation the Calculator should be set for certain configuration of measurement process.

When the meter leaves the production line the Calculator is set in transportation mode, 7.2.1. The transportation mode is equivalent to **Setup** mode except for the periodicity of measurement and the indicator work.

This mode allows editing of parameters of device setup.

For commissioning following parameters should be set:

- Flow rate measuring units
- Date of month (to start accounting period)
- Configure pulse inputs, if they are available and will be used
- Set tariffication, if required

After finishing device configuring, check the correctness of all entered data and exit Setup mode. Thus device starts working in Normal mode and accumulates integral parameters and archive.

Following entry into Setup mode is possible only as described in item 1.2.3.

7 Calculator

7.1 Performance of measurements

Measurement cycle of a meter consists of two independent cycles – integration cycle and temperature measurement cycle. The integration cycle means periodicity with which data summation is carried out in cumulative counters.

The temperature measurement cycle during a normal measurement mode will always be equal to 32 seconds.

The integration cycle may be changed in the course of the meter setting (see clause 3.2). Flow measurement cycle depends on the integration cycle. Flow rate measurement cycle is connected to integration cycle:

Integration periodicity,	Flow rate measurement periodicity,
sec	sec
2	0.5
4	1
8	1
16	2
32	4

When the meter is shipped, its integration cycle will be set to 16 seconds. Periodicity of the flow rate measurement then will be once every two seconds.

If shorter measurement cycles are installed, you must take into account that service life of the battery will be shorter as a result.

7.2 Working modes of the meter

There are a few working modes of the meter:

- Transportation
- Normal
- Sleep
- Setup
- Test

7.2.1 Transportation mode

The transportation mode is equivalent to **Setup** mode except for the periodicity of measurement and the indicator work.

This mode is set when the meter leaves the production line. It is intended for maximum curtailment of the consumption.

In this mode, the integration cycle and temperature measurement cycle will be equal to 60 seconds each one. The indicator is turned off. When any pushbutton is depressed, the indicator will be turned on. It will be turned off again 5 minutes thereafter, if no pushbutton is depressed.

When the possibility of correct flow rate measurement (flow metering body is filled with water) appears, periodicity of measurement becomes equal to that in normal operation mode.

If absence of water in flow metering body is registered for 5 minutes, the meter will be switched over to the transportation mode again.

7.2.2 Sleep mode

In this mode, the integration cycle and temperature measurement cycle will be equal to 60 seconds each. The indicator is turned on.

Sleep mode of the meter will be turned on, if absence of water in flow metering body is registered for an hour.

If flow metering body is filled with water, the meter will be switched over to the normal mode.

Parameters are archived.

7.2.3 Normal mode

This is the main working mode of the meter. The integration cycle here is set to a value to be determined by the user. The temperature measurement cycle will be 32 seconds.

Indicator is on.

All measured parameters are archived and tariffed in this mode.

7.2.4 Setup mode

This mode is intended for initial meter setting.

Periodicity of measurements in this mode will correspond to the periodicity of measurements in the normal mode.

Integral parameters in this mode will be accumulated but will not be memorized. That is, when this mode is turned on, the integral parameters will have the same meaning as of immediately before entering this mode.

No archive is kept.

Log of user's actions is kept.

Duration of this mode will not exceed 2 hours if no pushbuttons are depressed. When this period expires, the instrument will automatically be switched over to the normal operation mode. If any introduced changes require archive emptying and initial parameters resetting, these will be performed automatically, without additional requests of the user.

7.2.5 Test mode

This mode is intended for verification of the meter.

In this mode, integration cycle is 2 seconds, while periodicity of flow rate measurement will be 2 times a second. The temperature measurement cycle will be 2 seconds.

It is made to accelerate the verification process.

Integral parameters will not be memorized in this mode. That is, when you exit from this mode, the integral parameters will restore the values they have prior to entering this mode.

Duration of this mode will not exceed 8 hours if no pushbuttons are depressed.

7.3 Functions of the meter

7.3.1 Log

The meter will keep a log of user's actions to register everything that can influence over the measurement result.

The following events will be registered in the log:

- Entering into and exiting from Setup and Test modes;
- Editing of any parameters while in **Setup** mode

Depth of the logging: 100 entries

In addition, every entry into service modes will increment the relevant entry counter. Readings of these counters may be seen on the indicator and their current status may be read through any available interface.

7.3.2 Maximum values

The meter will register maximum values of flow rate. Such values will be memorized in all archive types. This means that hourly, monthly and yearly maximum values will be stored.

Such maximum values will be calculated as the maximum for averaged measurement results during a fixed time interval. Possible values of the averaging interval: 1, 2, 3, 4, 5, 10, 15, 20, 30 minutes. When the meter is shipped, the averaging time is set to 30 minutes.

7.3.3 Archiving

When operated in the normal mode, the meter will keep the following archives:

Archive type	Depth
Hourly	1680 hours (70 days)
Daily	500 days
Monthly	36 months (3 years)
Yearly	16 years

The following data will be placed into archives;

- date
- volume and mass (if temperature sensor is available)
- tariff counters (4 items) (if used)
- volumes by pulse signal inputs (if used)
- maximum values of volume
- codes and durations of errors registered during the time interval corresponding to the archive type

7.4 Processing errors

The meter in the course of its operation will continuously monitor correctness of completed measurements. If any errors are detected, they will be displayed in the main area of the indicator. If that is the case, the measured parameter will appear in turn with the error code with 4-second interval. The measured parameter will be displayed for 4 seconds followed by indication of the error for another 4 seconds. If several errors are detected simultaneously, they will be displayed in turn.

An example of a displayed error

Any error code consist of three groups of digits (from the left to the right)

- Error group
- Error No.
- Channel No. where the error took place

In the above example, error code indicates the following: error group – temperature measurement (1), error code -1 (temperature sensor wiring break), Channel -2 (error took place in Temperature sensor2).

More detailed description of any error may be seen in the instrument menu. In this case, the menu line will contain a text describing the error, while the main display will show the error code.

Error codes

Code	Menu text	Description
error		
Error111	TS1 break	Temperature sensor wiring break
Error121	TS1 short-	Temperature sensor short-circuit
	circuit	
Error131	Coeff. TS1	Erroneous calibration coefficients ДТ1
Error141	TS1 below	Temperature is below the permitted limit (-49 °C)
	limit	
Error151	TS1 above	Temperature is above the permitted limit (+150 °C)
	limit	
Error311	No water	No water
Error321	Low signal	Low signal level
Error331	Temp. FS	Determination of the water temperature in flow metering body is impossible
Error341	Flow	Flow rate exceeds a permitted limit
	exceeds	
Error351	Reverse	Reverse direction of the flow
	flow	

7.4.1 System errors

System errors means errors in the calculator hardware, which make measurement impossible completely and cannot be remedied in site. To remedy any system errors (or faults causing systemic errors), the instrument will be sent to the manufacturing enterprise.

The system errors will be displayed on the indicator as follows:

595Err 10

Figure denotes the error number.

7.4.2 Setting date and time

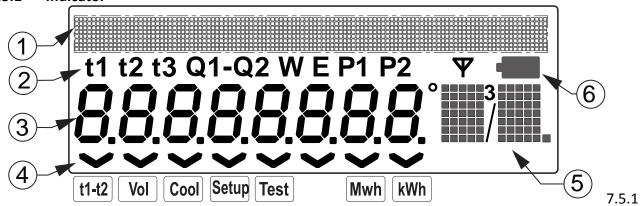
The instrument will be shipped with pre-set date and time corresponding to the relevant time zone of the supplying country.

Where necessary, date and time may be set by **SmpSetup** program. If no data is set, the following message will appear on the indicator

no dAtE

7.5 Indicator and keyboard

7.5.1 Indicator



1 – Menu line

2 – Displayed value

3 – Main screen

4 – Mode indicators

5 - Measurement units

6 – Battery charge indicator

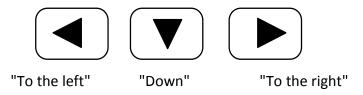
Indicator is divided into two areas: main screen and menu line

Main screen is operable always (except for transportation mode), while the menu line will be displayed only when work with menu is commenced. The menu will remain active for 2 minutes, if no pushbutton is depressed. If no pushbuttons were depressed for 2 minutes, the menu line will be turned off and the instrument will be switched over to the main indication mode.

Mode indicators in the bottom section of the indicator extend the displaying ability of the indicator main screen. Thus, when cooling energy will be displayed, the displayed value line will highlight **'E'** together with the **Cool** mode indicator.

7.5.2 Keyboard

The meter is equipped with a keyboard comprising three pushbuttons: 'to the right', 'down' and 'to the left'



When you are navigating through menu, the left-side portion of the line will display the menu item number. Each digit in such number will correspond to the one menu nesting level.

7.6 Structure of Water Meter menu.

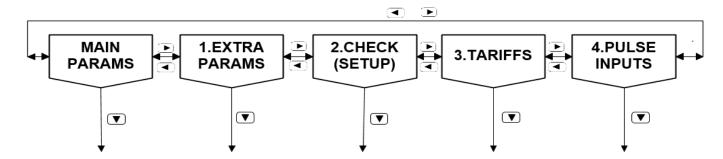
Water Meter menu consists of five branches (so called submenus).

Three menu branches - «Main parameters», «1. Extra parameters»,

«2. Check (Setup)» - are always activated.

There are also other branches, <u>activated on demand</u>, like «Test», or branches included in case of special customer's order, like «3.Tariffs» and «4. Pulse inputs».

In item you may find connections between <u>headers</u> of these submenus.



Connections between Menu headers.

Directions of transitions between headers correspond to button pointers on device's front panel. To provide transitions between headers, please, make lasting, longer than 3 seconds, pressing of appropriate button, to the left or to the right. Transitions from a header to beginning of the branch is provided by «Down» button, and also transitions inside branches are carried out by short pressing of corresponding buttons. After transition to corresponding header or to any other menu item, its name is displayed in text row on the indicator within 2 minutes if no buttons have been pressed.

Menu items of «Main parameters», «1.Extra parameters», «2.Check» give possibility for a customer to consistently monitor values of all parameters measured and calculated by device.

Header «2.Check» is displayed, if device is not in Setup mode, measured parameters may be monitored, but not changed.

Header «2. Setup» is displayed, if device is in Setup mode, measured parameters may be changed.

Necessary clarification and designation of buttons are given near every menu item.

Device control in working mode is carried out by lasting 3-5 sec, or short, 1-2 sec pressing buttons on device front panel.

Lasting pressings are used in following cases:

- «To the left» and «To the right» buttons mean transitions between headers,
- «To the left» button means transition from <u>any menu item</u> to item of Main menu where volume V is displayed,

• «Down» menu means transition from <u>any menu item</u> to the header of current branch.

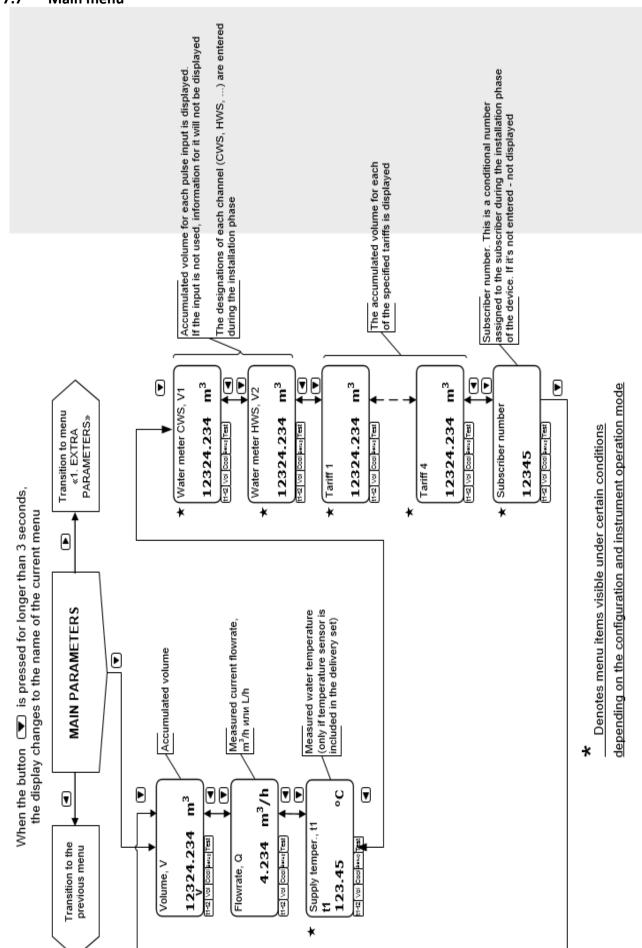
Short pressings are used in following cases:

- «Down» button means transition to the next (by order) menu item;
- «To the left» button means return to previous item (if necessary to check or reset previous value);
- Selecting one parameter from the list consisting of three and more positions: «To the right» button means start of selection, «Down» button means alternate selection, «To the left» button means fixation of selected parameter;
- Selecting one parameter from two: «Down» button means alternate selection, transition «To the left» or «To the right» in accordance with the instructions in the scheme is carried out with last selected parameter;
- Bit-by-bit number editing: «To the right» button means start of editing of the next bit (flashing with 1 sec frequency), «Down» button means alternate selection of digits of editing bit, after appearing of required digit by «To the right» button we provide transition to the next bit; finish of number editing is provided by pressing «To the left» button.
- «2. Check» Menu gives a possibility to employee of service or inspecting organization to check correctness of setting of accounting parameters. Items 2.1, 2.2 help to evaluate facts of authorized, or unauthorized access to these parameters; item 2.8 Meter configuration is given in Technical description; Item 2.14 is used if current information from device in special format should be transmitted.
 - «2.Setup» menu items are provided with detailed comments.

<u>CAUTION!</u> Exiting «2.Setup» menu, item 2.15, installer should consider that at every commissioning number of entering into "Setup" mode is increased by 1. Every unauthorized or erroneous entry may be classified by the inspecting authorities as an attempt to falsify. Completing this item an installer has a possibility:

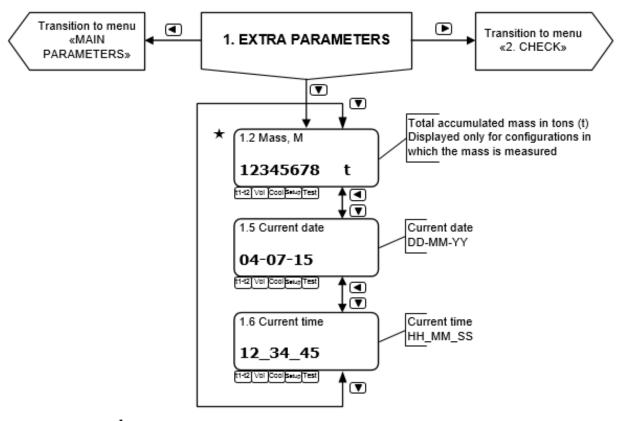
- Return to beginning of the Menu, if necessary to provide a correction,
- Before commissioning save, or set to zero («Exit without reset», or «Exit with reset») previously accumulated parameters,

- And finally, just before commissioning, when an exclamation mark ("!") appears on the screen, if there is a certainty that everything was done right before, to select «Yes» by «Down» button, and press «To the right» button; thus, the device is commissioned, and is taken out of the Setup mode.
 - «3. Tariffs» and «4. Pulse outputs» submenus are included only by order.



7.8 Extra parameters

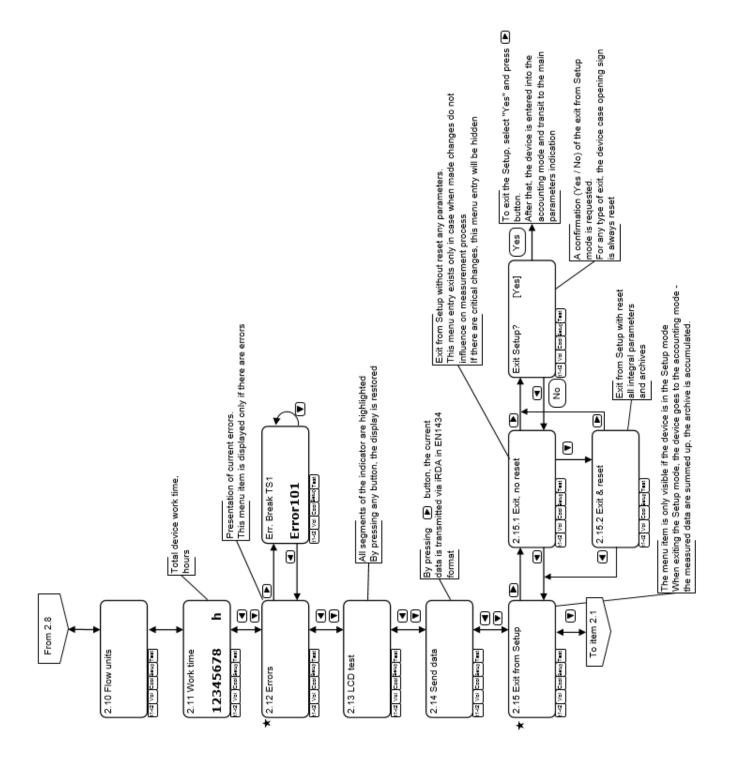
When the button is pressed for longer than 3 seconds, the display changes to the name of the current menu

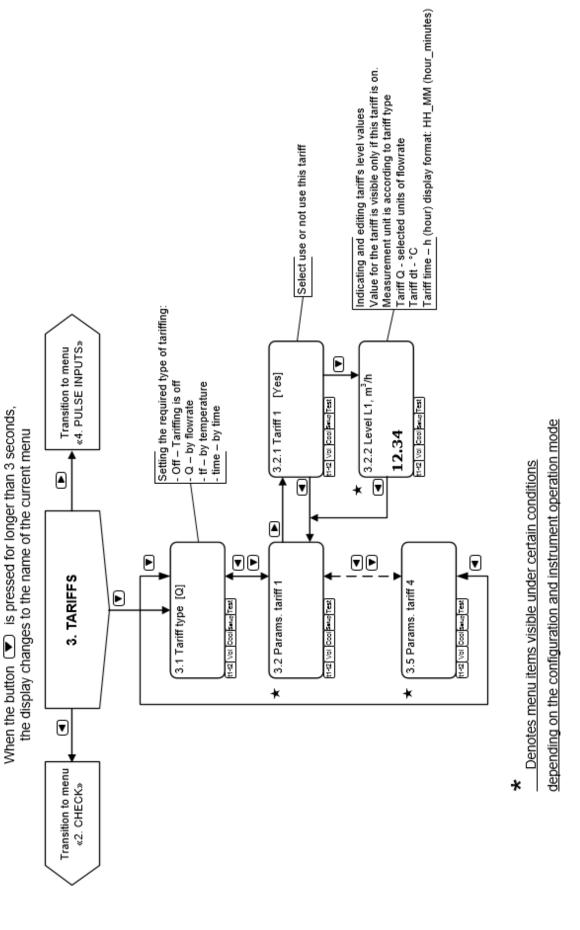


Denotes menu items visible under certain conditions
depending on the configuration and instrument operation mode

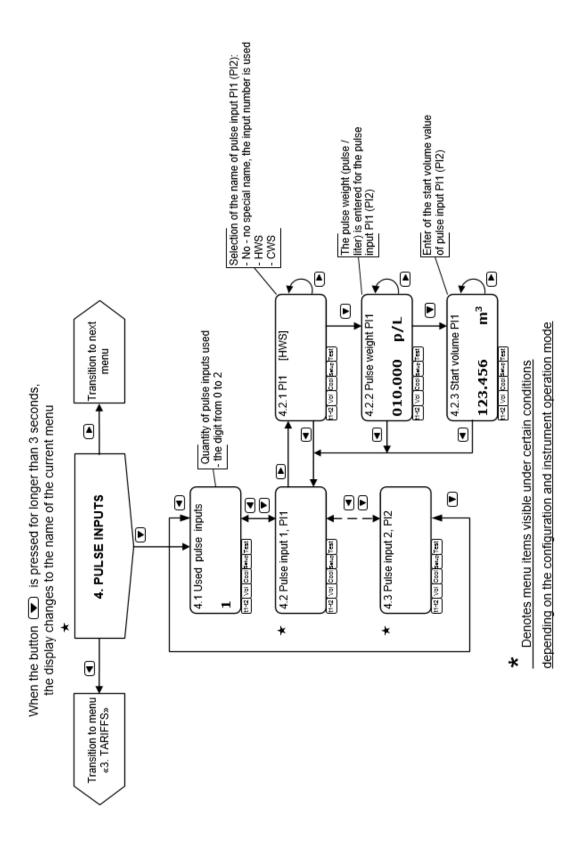
When the button <a> is pressed for longer than 3 seconds, the display changes to indicating the main parameters in «MAIN PARAMS.» menu

changes to indicating the main parameters in «MAIN PARAMS.» menu When the button ◀ is pressed for longer than 3 seconds, the display depending on the configuration and instrument operation mode Denotes menu items visible under certain conditions This menu is for displaying and editing device settings. In operating control mode the menu is called CHECK, in the setup mode - SETUP. In Check mode this menu only displays the parameters, editing is prohibited. In the Setup mode, editing parameters is allowed. Repeated entries in the Setup mode are possible only with the mode button located The device is in the Setup mode when it is released from production. * Counters of entries into Setup and Test modes Review and editing of the month date for delivery of the report. Beginning of the month in archive will correspond to this number. Allowable values 1... 28 on the back cover of the device. Transition to menu Selection of flowrate display units «3. TARIIFFS» Configuration line showing the main counter settings are displayed When the button ▼ is pressed for longer than 3 seconds, the display changes to the name of the current menu ▲ m³/h į To item 2.10 ◙₽ ▼ ◙₽ VĐ ◙₽ ▼ 2.8 Cfg-000-1-411-0-1 2.7 Flow units [m3/h] 2. CHECK 2.1 Setup entries D 2.3 Report's day 2.2 Test entries H-IZ Vol Cool berry Test H-IZ Vol Cool para Test H-2] Vol Coolpany Test 11-12 Vol Cool pers Test 01 ▼ Transition to menu **PARAMETERS**» «1. EXTRA





When the button (a) is pressed for longer than 3 seconds, the display changes to indicating the main parameters in «MAIN PARAMS.» menu



When the button **④** is pressed for longer than 3 seconds, the display changes to indicating the main parameters in «MAIN PARAMS.» menu

8 Manufacturer's warranty

The manufacturer warrants operation of the meter for 5 years following the shipment date of the meter to a user.

The warranty provides for replacement of any defective parts and checking operability of the instrument within the premises of a service centre of the manufacturing enterprise.

The warranty covers defects of any component parts of the instrument included into the delivery set if caused by workmanship defects, defects of materials and component items.

Any failed instrument must be delivered to the manufacturing enterprise for testing and repairing.

The calculator may not be opened (integrity of seal lead may not be damaged) under any circumstances prior to redelivery of the instrument to the manufacturing enterprise.

Warranty will not include any indemnification of any costs related to de-installation, return and reinstallation of the instrument, as well as indemnification of any consequential damages related to the failure.

If any defect is found during the warranty term, the user will be obliged to produce the claim to the manufacture enterprise at the following address:

3 Kulibina Street, Kyiv 03062, Sempal Co. Ltd.

Phone/fax: (+38044) 239-21-97, 239-21-98

No claims related to the water meter will be recognised in the following cases:

- Installation and commissioning works have been carried out by any organisation not authorised by the manufacturing enterprise to carry out such works;
 - Integrity of lead seals on the calculator is damaged;
 - Expiry of the warranty period;
- Infringement by user of the operation, storage and transportation rules as prescribed in operating documentation.

If the warranty period expires or if the right for free of charge warranty services is lost, the manufacturing enterprise will carry out paid repair of the heat meters.

9 Utilization

Utilization of the meter parts:

Description	Material	Utilisation method
Lithium battery C	Lithium and thionyl chloride	Certified places for storage of
	2.5 g of lithium	lithium batteries
Printed circuit board	Metallized glass fiber laminate	Metal extraction from the
without LCD	with components installed	printed circuit boards
	thereon	
Liquid crystal display	Glass and liquid crystals	LCD recycling
Cables to temperature	Copper and silicone casing	Cable recycling
sensor and flow sensor		
Upper calculator cover	Polycarbonate	Plastics recycling
Lower calculator cover	Acrylonitrile-butadiene-styrene	
Calculator holder	Polycarbonate	
Flow metering section	Brass	Metal recycling
Package	Cardboard	Waste paper recycling